Amendments to the Claims:

This listing of claims will replace all prior listing of claims in the application.

Listing of Claims:

1. (Original) A method of shredding a block of material, the method comprising:

rotating a drum about an axis, the drum having a plurality of blades thereon; and feeding the block of material in a feed plane toward the drum in a feeding direction, the feeding direction being substantially perpendicular to the axis about which the drum rotates, and

cutting shreds of the material from a front face of the block with the plurality of blades.

- 2. (Original) The method of claim 1, wherein feeding the block of material comprises moving the material with an arm that forces the block of material in the feed direction.
- 3. (Original) The method of claim 2, wherein feeding the block of material comprises moving the material with a mechanical arm.
- 4. (Original) The method of claim 2, wherein feeding the block of material comprises moving the material with a hydraulic arm.
- 5. (Original) The method of claim 1, wherein feeding the block of material comprises placing the block of material on rollers that move the block of material in the feed direction.
- 6. (Original) The method of claim 1, wherein feeding the block of material comprises feeding a block of cheese, wherein the plurality of blades are configured to cut cheese.

- 7. (Original) The method of claim 6 further comprising forming the block of cheese by stacking a plurality of ribbons of cheese atop each other.
- 8. (Original) A method of shredding a block of material, the method comprising:

providing a shredding unit having blades revolving about an axis; rotating the blades about the axis, wherein the blades define a cutting perimeter; moving the block of material toward the cutting perimeter on a feed plane and in a feeding direction, the feeding direction being generally perpendicular to and rotated about 90° from the axis about which the blades move; and

cutting shreds of the material from a front face of the block with the blades.

- 9. (Original) The method of claim 8, wherein placing the block of material on a feed unit that moves the block of material comprises moving the material with an arm that forces the block of material in the feed direction.
- 10. (Original) The method of claim 9, wherein placing the block of material on a feed unit that moves the block of material comprises moving the material with a mechanical arm.
- 11. (Original) The method of claim 9, wherein placing the block of material on a feed unit that moves the block of material comprises moving the material with a hydraulic arm.
- 12. (Original) The method of claim 8, wherein placing the block of material on a feed unit that moves the block of material comprises placing the block of material on rollers that move the block of material in the feed direction.
- 13. (Original) The method of claim 8, wherein placing the block of material on a feed unit that moves the block of material comprises placing the block of material on a bottom belt to support the bottom surface of the block of material, the bottom belt conveying the block of material in the feed direction.

- 14. (Original) The method of claim 8, wherein placing the block of material on a feed unit comprises placing a block of cheese on the feed unit, and wherein the plurality of blades are configured to cut cheese.
- 15. (Original) The method according to claim 14 further comprising forming the block of cheese by stacking a plurality of ribbons of cheese atop each other.
- 16. (Currently amended) A method of forming shreds of cheese, the method comprising:

moving at least one cutting blade about an axis; and

moving a block of cheese in a feed direction toward the at least one cutting blade, the feed direction being generally perpendicular to and rotated about 90° from the axis about which the at least one cutting blade moves; and

cutting shreds of cheese from a front face of the block of cheese.

- 17. (Original) The method of claim 16, wherein moving at least one cutting blade about an axis comprises rotating a drum having a plurality of cutting blades on the drum.
- 18. (Original) The method according to claim 16 further comprising forming the block of cheese by stacking a plurality of ribbons of cheese atop each other.
 - 19. (Original) The method according to claim 18 further comprising: forming a continuous sheet of cheese on a belt; and cutting the sheet along its width to form the plurality of ribbons of cheese.
- 20. (Currently amended) The method according to claim 16 further comprising forming the block of cheese by extruding the cheese into a solid block.